ENVIRONMENTAL PRODUCT DECLARATION CARE INSTRUCTION



PRODUCT: Funk

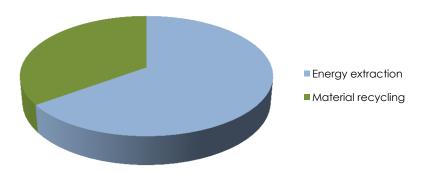
MODEL: Table with laminated top

DIMENSTIONS: Width 140 cm

Depth 140 cm Height 72 cm

MATERIAL	SPECIFICATION	Weight (gr)	%	Recycling instruction
Wood / Woodbased materials	Top: Fibreboard top 28 mm.	41 500	63,09%	Energy extraction
Metal	Legs: Square steel tube 45x45 mm, Top attachment: Pressed sheet steel 3 mm. Screw	23 000	34,97%	Material recycling
Plastic	Edge strip: Polypropylene 3 mm. Adjustable glides: Polypropylene plastic/metal. (Weight of edge strip is included in the table top).	5	0,01%	Energy extraction
Adhesives	Adhesive for edge strip included in table top		0,00%	
Padding material			0,00%	
Upholstery			0,00%	
Surface treatment, wood	Direct laminate (weight is included in the table top)		0,00%	
Surface treatment, metal (customer selected)	Moulded polyurethane	1270	1,93%	Energy extraction
Other materials			0,00%	
Total weight		65 775	100,00%	
Packaging	Corrugated cardboard 2,000 g. Corrugated cardboard corner protectors 420 g. Foam 35 g.			Material recycling Energy extraction

Recycling of the product



LAMMHULTS

PRODUCTION PROCESS AND ENERGY CONSUMPTION

- There are no emissions to air, water or ground during the manufacturing of this product.
- Lammhults premises are heated with locally produced central heating.
- Lammhults uses eco-labeled electricity (hydropower).
- Lammhults pre-separate all waste material in our premises. 40% of the waste material is recycled, 60% is used for energy extraction.



PRODUCT LIFESPAN

- This piece of furniture is designed for a long life. Maintain the product according to the care instruction.
- Lammhults offers reconditioning and replacement of worn-out components.
- When the piece of furniture has served its time, the components can be separated and sent to material recycling or energy extraction.

ENVIRONMENTAL ASPECTS OF THIS PRODUCT

- All wood-based materials are traceable and comes from legal forestry.
- Formaldehyde emissions from fibreboard fulfil E1 Norm ENV 717-1.

CARE INSTRUCTION

CLEANING AND MAINTAINING LAMINATES

LIGHT SOILING - DAILY CLEANING

- Soak a clean cloth in water and all-purpose cleaner, soap or washing-up liquid.
- Wring out and wipe surface.
- Dry with a clean, dry cloth.

HEAVY SOILING - MAJOR CLEANING

- Remove loose dirt.
- Soak a clean cloth in water and all-purpose cleaner. Wring out.
- Put all-purpose cleaner on the damp cloth and wipe so that all the dirt is removed. On satin, interior and other surfaces with a directional surface structure, wipe lengthways.
- Soak a clean cloth in clean water, preferably with a little ethanol solution or window cleaning fluid in, and wipe.
- Wipe dry with a clean cloth.
- NB. Use a soft brush to clean structured surfaces that are heavily soiled.

THIS PRODUCT IS TESTED ACCORDNING TO FOLLOWING STANDARDS

- EN 12521 Furniture Strength, durability and safety requirements for domestic tables
- EN 12720 Furniture Assessment of surface resistance to cold liquids
- EN 12722 Furniture Assessment of surface resistance to dry heat
 SIS 83 91 17 Furniture and fittings for housing. Determination of surface resistance to scratches
- SIS 83 91 22 Furniture and fittings for housing. Determination of surface resistance to grease

Lammhults develops and markets modern furniture of international design for companies with high demands on quality and design. We cooperate with some of the leading contemporary furniture designers. What we accomplish together shall be elegant, effective and eco-friendly. Lammhults is part of Lammhults Design Group.