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 Date
 Reference

 2016-06-21
 6F008046D

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Lammhults Möbel AB Box 26 360 30 LAMMHULT SWEDEN

Testing of seating furniture according to EN 16139:2013

(3 appendices)

Customer:	Lammhults Möbel AB
Test object/ID:	Seating furniture/Add 63
Test method:	EN 16139:2013 Furniture - Strength, durability and safety - Requirements for non-domestic seating. Test level 1
Scope:	Complete test except for rolling resistance
Date of test:	2016-04-15 - 2016-05-25
Test result:	The tested object passed the test as far as tested
Reservation:	The test results in this report apply only to the particular Equipment Under Test (EUT)
Test environment:	$23 \pm 2^{\circ}C$ and $50 \pm 5\%$ relative humidity
Additional information:	

SP Technical Research Institute of Sweden Sustainable Built Environment - Wood Technological Assessment

Performed by

Examined by

Michael Lindblad

Bengt-Åke Andersson

Appendices

- 1. Test result (3 pages)
- 2. Description of test object (1 page)
- 3. Pictures (1 page)

SP Technical Research Institute of Sweden

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Appendix 1

Test result

Abbreviations:

N/A = Not applicableN/T = Not tested

Table 1

1.	Safety	EN 16139	Result
1.1	<u>General requirements</u>	4.1	Pass
	The seating shall be so designed as to minimise the risk of injury to the user.		
	All accessible parts shall be so designed that physical injury and damage are avoided.		
	This requirement is met when:		
	a) accessible corners are rounded or chamfered;		
	b) the edges of the seat, back rest and arm rests which are in contact with the user when sitting in the chair are rounded or chamfered;		
	c) the edges of handles are rounded or chamfered in the direction of the force applied;		
	d) all other edges are free from burrs and rounded or chamfered;		
	e) the ends of hollow components are closed or capped.		
	Movable and adjustable parts shall be designed so that injuries and inadvertent operation are avoided.		
	It shall not be possible for any load bearing part of the seating to come loose unintentionally.		
	All parts which are lubricated to assist sliding shall be designed to protect users from lubricant stains when in normal use		
1.2	Shear and squeeze points	4.2	Pass
	With the exception of tipping seats there shall be no shear and squeeze points created by parts of the seating operated by powered mechanisms, e.g. springs and gas lifts.		
	There shall be no shear and squeeze points created by forces applied during normal use as well as during normal movements and actions		
	Note! Shear and squeeze points that are created only during manually setting up and folding are acceptable, because the user can be assumed to be in control of his/her movements and to be able to cease applying the force immediately upon experiencing pain.		
1.3	Rolling resistance of the unloaded chair	4.4	N/T ¹
	\geq 12 N when tested in accordance with EN 1335-3:2009, 7.4; and all castors are of the same type		

¹The manufacturer provides castors with various rolling resistance for different types of floors



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Appendix 1

Table	Table 2			
2.	Stability	EN 1022	Result	
2.1	Forwards overbalancing	6.2	Pass	
2.2	Forwards overturning for seating with footrest	6.3	Pass	
2.3	Sideways overbalancing, all seating without arms	6.4	Pass	
2.4	Sideways overbalancing, all seating with arms	6.5	N/A	
2.5	Rearwards overbalancing, all seating with backs	6.6	N/A	

Table 3					
3.	Strength, durability	Reference EN 1728	Cycles	EN 16139 level 1	Result
3.1	Seat and back static load test	6.4	10	Seat: 1600 N	Pass
				Back: 560 N	N/A
3.2	Seat front edge static load test	6.5	10	1300 N	Pass
3.3	Vertical static load on back rests	6.6	10	600 N	N/A
				Seat: 1300 N	
3.4	Foot rest and leg rest static load test	6.8 and 6.9	10	1300 N	Pass
3.5	Arm sideways static load test	6.10	10	400 N	N/A
3.6	Arm downwards static load test	6.11	5	750 N	N/A
3.7	Vertical upwards static load on arm rests for stackable seating	6.13.2	10	250 N	N/A
3.7 Annex B	Vertical upwards static load on arm rests for seating which may be moved when occupied	6.13.1	10	1200 N	N/A

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Appendix 1

3.	Strength, durability	Reference EN 1728	Cycles	EN 16139 level 1	Result
3.8	Seat and back durability test	6.17	100 000	Seat: 1000N	Pass
				Back: 300 N	N/A
3.9	Seat front edge durability test	6.18	50 000	800 N	Pass
3.10	Arm durability test	6.20	30 000	400 N	N/A
3.11	Foot rest durability test	6.21	50 000	1000 N	Pass
3.12	Leg forward static load test	6.15	10	500 N Seat: 1000 N	Pass
3.13	Leg sideways static load test	6.16	10	400 N Seat: 1000 N	Pass
3.14	Seat impact test	6.24	10x2	240 mm	Pass
3.15	Back impact test	6.25	10	210 mm/38°	N/A
3.16	Arm impact test	6.26	10	210 mm/38°	N/A
3.17	Auxiliary writing surface static load test	6.14	10	300 N	N/A
3.18	Auxiliary writing surface durability test	6.22	10 000	150 N	N/A

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Appendix 2

Description of test Object

Test object /ID:	Seating furniture/Add 63
Dimensions	
Width:	455 mm
Depth:	530 mm
Height:	650 mm
Seat height:	650 mm
Mass:	4.8 kg
Components	
Frame:	Metal tube Ø 22 mm
Seat:	Plywood with foam
Backrest:	-
Armrest:	-
Footrest:	Metal tube Ø 16 mm
Castors:	Ø 60 mm
Upholstery:	-
Sampling:	The test object was selected by the customer
Date of arrival at SP test laboratory:	2016-03-23

No defects

Observed defects before testing:



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Appendix 3

Pictures





Figure 2



Figure 3



Figure 4